

Part #: 926KW
Description: SVRXL Dual Wheel Install
Date: 03/12/2024

Instructions for Installing the SVRXL Dual Wheel Kit

-NOTE-

*Please read through and become familiar with these instructions before beginning to install this kit. **DO NOT** operate equipment with shields or guards removed. Refer to Operator's Manual for proper operating procedures.*

1. Prepare the machine so there is easy and safe access to the work area. Maintain all safety related work procedures. Always wear eye and hand protection. Remove the ignition key and disconnect the spark plug wires.

-NOTE-

When installing this kit, complete the installation on one side of the unit at a time.

2. Block the front wheels and raise the rear of the machine until the rear drive tires are clear of the ground. Secure the machine as needed to prevent unexpected movement or dipping during this installation.
3. Remove the rear drive tire from the machine and set aside. This will not be needed for the install.
4. Remove the dual wheel assembly from the package and remove the outside wheel and the valvestem extension mounting plate from the assembly. This will be held on by a nut on the valvestem. Leave the adaptor assembled to the inside wheel.
5. Install the inside wheel and the adaptor to the machine. Torque the lug nuts to 90 Ft.Lbs.
6. Place the valvestem extension mounting plate onto the studs and align the plate so the extension is straight. Install the nut onto the valvestem but do not torque until after the outside wheel has been installed.
7. Install the outside wheel to the adaptor and torque the lug nuts to 90 Ft.Lbs.
8. Torque the valvestem to 25 Inch Lbs. Ensure tires are filled to 12 PSI. Repeat steps three (3) through eight (8) on the opposite side of the machine.
9. Carefully lower the machine to the ground. Reconnect the spark plug wires and test the machine.

-NOTE-

Lug nuts that hold weldment to inside rim are on backwards.(Installed at factory) Flat side to washer.

